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or epoxy resin.

9. The panel as claimed in claim 8, wherein the core material further comprising an insert nut installed therein so that a bolt is externally connected to the insert nut.

10. The panel as claimed in claim 9, wherein the predetermined position is of the surface finishing materials and/or portions of across the edge.

11. The panel, as claimed in claim 8, wherein the predetermined position is edges of the surface finishing materials and/or portions of the edges.

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